

Garant

Indexable insert for turning CC.T 09T302, for finish machining, Grade: HB7130-2

**Order data**

Order number	260056 HB7130-2
GTIN	4062406750114
Item class	21G

Technical description

Grade	HB7130-2
Cutting speed v_c main application	80 - 270 m/min
Corner radius	0.2 mm
Cutting conditions	slightly interrupted
Main application	M
Cutting depth a_p	0.2 - 2.5 mm
Number of changes/inserts	2
ISO code indexable insert	CCMT 09T302
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.

Tolerance	M
Chip breaker	VS
Tool material	Carbide
Type of product	Indexable insert for turning